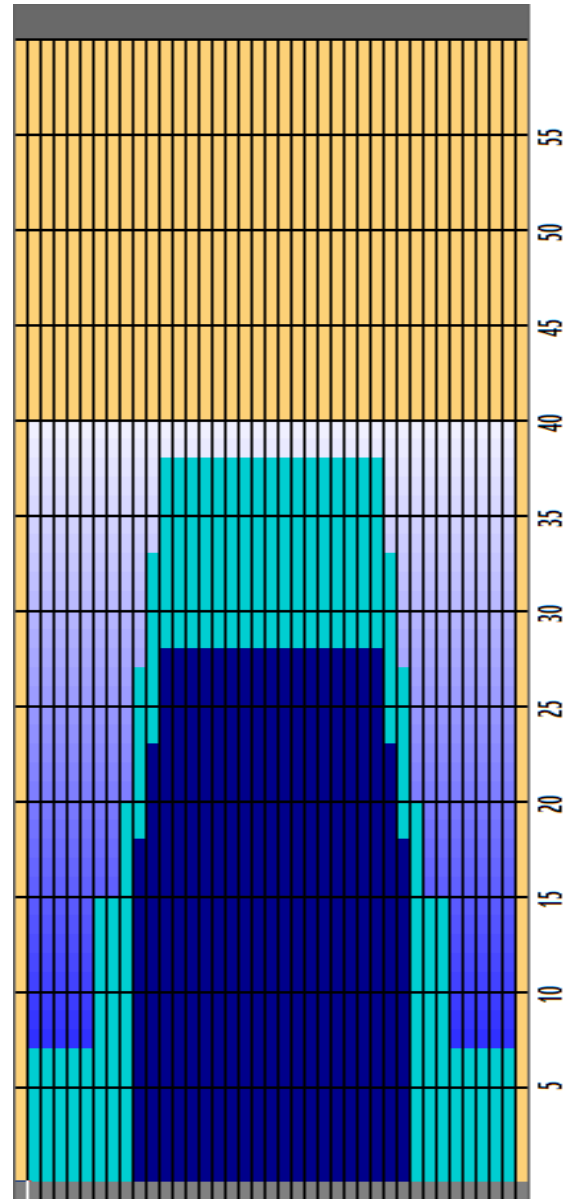


Oil Pattern Distance	40	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	20.5 mL	Reverse Oil Total	7.8 mL	Volume Oil Total	28.3 mL
Tank Configuration	ALT	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	18	148	0.0	7.6	7.6	7400
2	7L	7R	3	18	81	7.6	15.2	7.6	4050
3	9L	9R	2	18	46	15.2	20.3	5.1	2300
4	10L	10R	3	18	63	20.3	27.9	7.6	3150
5	11L	11R	2	18	38	27.9	33.0	5.1	1900
6	12L	12R	2	18	34	33.0	38.1	5.1	1700
7	2L	2R	0	30	0	38.1	40.0	1.9	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	40.0	28.0	-12.0	0
2	12L	12R	2	18	34	28.0	22.9	-5.1	1700
3	11L	11R	2	18	38	22.9	17.8	-5.1	1900
4	10L	10R	4	18	84	17.8	7.6	-10.2	4200
5	2L	2R	0	14	0	7.6	0.0	-7.6	0



Cleaner Ratio Main Mix                    NA  
 Cleaner Ratio Back End Mix            NA  
 Cleaner Ratio Back End Distance      NA  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.22	1.58	1	1	1.58	5.22

