

Oil Pattern Distance	41	Reverse Brush Drop	38	Oil Per Board	50 uL
Forward Oil Total	19.15 mL	Reverse Oil Total	8 mL	Volume Oil Total	27.15 mL
Tank Configuration	Multi Tank	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	5L	5R	2	18	3	A	62	3.9	9.0	5.1	3100
3	8L	8R	2	18	3	A	50	9.0	14.1	5.1	2500
4	9L	9R	2	18	3	A	46	14.1	19.2	5.1	2300
5	10L	10R	2	18	3	A	42	19.2	24.3	5.1	2100
6	11L	11R	2	18	3	A	38	24.3	29.4	5.1	1900
7	12L	12R	2	18	3	A	34	29.4	34.5	5.1	1700
8	2L	2R	0	26	3	A	0	34.5	41.0	6.5	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	41.0	29.0	-12.0	0
2	12L	12R	2	18	3	B	34	29.0	23.9	-5.1	1700
3	11L	11R	2	18	3	B	38	23.9	18.8	-5.1	1900
4	10L	10R	2	18	3	B	42	18.8	13.7	-5.1	2100
5	9L	9R	2	18	3	B	46	13.7	8.6	-5.1	2300
6	2L	2R	0	14	3	B	0	8.6	0.0	-8.6	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.48	1.53	1	1	1.53	5.48

